



# Quick and scalable synthesis of carborane-substituted arenes via a dump-and-stir cuprate reagent: Unlocking applications in BNCT, drug design, and functional materials

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## Abstract

We have developed a novel and practical method for introducing ortho-carborane units into a wide range of (hetero)aryl compounds. By synthesizing an isolable lithium bis(ortho-carboranyl)cuprate complex (**Li/Cu-1**), we achieved efficient C–C bond formation with aryl bromides and chlorides through a simple “mix and heat” protocol. This approach overcomes the limitations of conventional methods, which require complex multi-step procedures and hazardous reagents. The new technique enables scalable synthesis of carborane-substituted arenes, paving the way for their application in medicinal chemistry, materials science, and beyond.

## Background & Results

Carboranes are unique polyhedral clusters composed of carbon and boron atoms, known for their exceptional thermal and chemical stability, three-dimensional aromaticity, neutron-capturing capability, and bioisosteric similarity to benzene. Carborane-substituted arenes (carboranyl arenes) are promising molecular frameworks that combine 2D and 3D aromaticity for next-generation pharmaceuticals and functional materials. However, existing synthetic methods suffer from critical limitations: low reproducibility due to the complex equilibrium of multiple copper species, restricted substrate scope requiring expensive aryl iodides, operational complexity involving multi-step procedures at low temperatures ( $-78^{\circ}\text{C}$  to  $0^{\circ}\text{C}$ ), and safety concerns with unstable intermediates. To address these challenges, we developed lithium bis(ortho-carboranyl) cuprate (**Li/Cu-1**), a stable and isolable reagent that can be synthesized on a multi-decagram scale ( $>30$  mmol) and stored under an inert atmosphere. This reagent enables direct coupling with readily available aryl bromides and chlorides through a simple “dump-and-stir” protocol: mixing with substrates in the presence of isophthalonitrile and heating in toluene at  $100^{\circ}\text{C}$ . Using this method, we synthesized over 30 diverse carboranyl arenes in high yields with excellent reproducibility, including multiple-carborane-substituted structures and carborane-fused  $\pi$ -systems. Notably, we demonstrated the bioisosteric replacement of the benzene ring in flurbiprofen, a non-steroidal anti-inflammatory drug (NSAID), highlighting the potential for structure optimization in drug design.

## Significance of the research and Future perspective

This work represents a major breakthrough in carborane chemistry, offering a user-friendly and scalable synthetic tool for introducing carborane units into organic molecules. In the medical field, the method facilitates the development of boron-containing drugs for boron neutron capture therapy (BNCT), a promising cancer treatment that selectively destroys tumor cells using neutron irradiation. Additionally, it enables structural optimization of existing pharma-

ceuticals through bioisosteric substitution of benzene rings with carborane units, potentially improving drug stability and efficacy. In materials science, the unique properties of carboranes—including three-dimensional aromaticity and exceptional thermal stability—can be harnessed to create advanced luminescent materials for organic light-emitting diodes (OLEDs) and charge-transport materials for high-performance electronic devices.

The simplicity, high reproducibility, and large-scale applicability of the carboranyl cuprate reagent are expected to democratize access to carborane chemistry, lowering the barrier for researchers and companies across disciplines to explore its potential. This “dump-and-stir” approach could accelerate innovation in both academic research and industrial manufacturing, opening new avenues for sustainable chemical synthesis.

## Reliable synthesis on a multi-gram scale ( $>20$ g)!

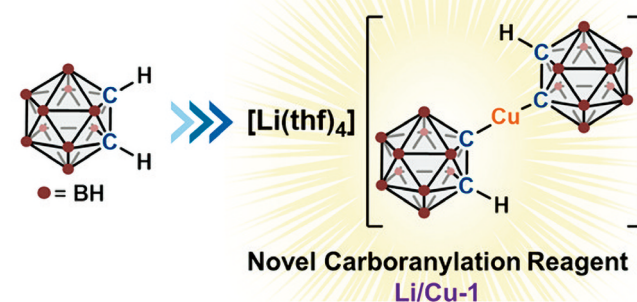


Fig. 1. A novel carbonylation reagent, lithium bis-carboranyl cuprate (**Li/Cu-1**).

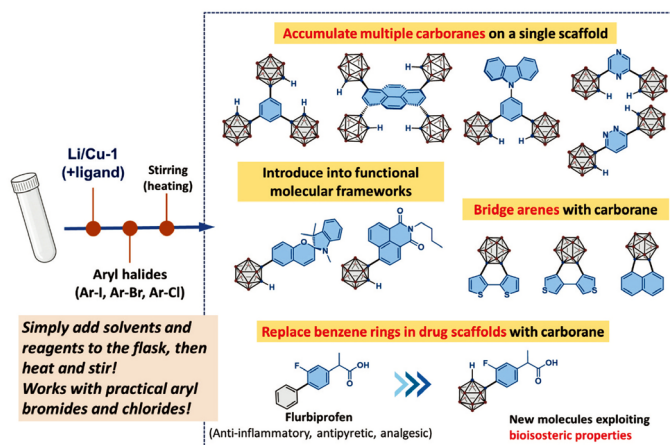


Fig 2. A dump-and-stir synthesis of versatile carboranyl arenes

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**URL** <http://www.chem.eng.osaka-u.ac.jp/~ogoshi-lab/hoshimoto/wp/>

**Keyword** carborane, BNCT, organic synthesis, functional materials, bioisostere